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## 1. FEATURES

- \* Applications for industrial vibration monitoring :  
*All industrial machinery vibrates. The level of vibration is a useful guide to machine condition. Poor balance, misalignment & looseness of the structure will cause the vibration level increase, it is a sure sign that the maintenance is needed.*
- \* Frequency range 10 Hz – 1 kHz, sensitivity relative meet ISO 2954.
- \* Professional vibration meter supply with vibration sensor & magnetic base, full set.
- \* Velocity measuring range 200 mm/s.
- \* Acceleration measuring range 200 m/s<sup>2</sup>
- \* RMS & Peak measurement.
- \* Wide frequency range.
- \* Data hold button to freeze the desired reading.
- \* Memory function to record maximum and minimum reading with recall.
- \* Separate vibration probe, easy operation
- \* Super large LCD display.
- \* Microcomputer circuit, high performance.
- \* Auto shut off saves battery life.
- \* Built-in low battery indicator.
- \* Heavy duty & compact housing case.
- \* Complete set with the hard carrying case.

## 2. SPECIFICATIONS

Display	61 mm x 34 mm supper large LCD display. 15 mm ( 0.6" ) digit size.
Measurement	Velocity, Acceleration RMS value, Peak value, Data hold, Max. & Min. value.
Range	<i>Velocity :</i> 200 mm/s : 0.5 to 199.9 mm/s
	<i>Acceleration :</i> 200 m/s <sup>2</sup> : 0.5 to 199.9 m/s <sup>2</sup>
Frequency range	10 Hz to 1 KHz * <i>Sensitivity relative during the the frequency range meet ISO 2954 Refer to table 1, page 11.</i>
Accuracy	± ( 5 % + 2 d ) reading , 160 Hz, 80 Hz. @ 23 ± 5 °C
Calibration point	<i>Velocity :</i> 50 mm/s ( 160 Hz )
	<i>Acceleration :</i> 50 m/s <sup>2</sup> ( 160 Hz )
Circuit	Exclusive microcomputer circuit.
Data hold	Freeze the desired reading.
Peak measurement	To measure the peak value.
Memory	Maximum & Minimum value.
Power off	Auto shut off, saves battery life, or manual off by push button.
Sampling time	Approx. 1 second.
Operating temperature	0 °C to 50 °C ( 32 °F to 122 °F ).
Operating humidity	Less than 80% RH.

Power supply	Alkaline or heavy duty type, DC 9V battery, 006P, MN1604 (PP3) or equivalent.	
Power consumption	Approx. DC 6 mA.	
Weight	<i>Meter</i>	274 g/0.60 LB
	<i>Probe with magnetic base</i>	38 g/0.08 LB
Dimension	<i>Main instrument:</i> 185 x 78 x 38 mm ( 7.3 x 3.1 x 1.5 inch ).	
	<i>Vibration sensor probe:</i> Round 16 mm Dia. x 29 mm.	
Accessories included	Instruction manual..... 1 PC. Vibration sensor ( VB-81A )..... 1 PC. Cable..... 1 PC. Magnetic base..... 1 PC. Carrying Case..... 1 PC.	

### 3. FRONT PANEL DESCRIPTION

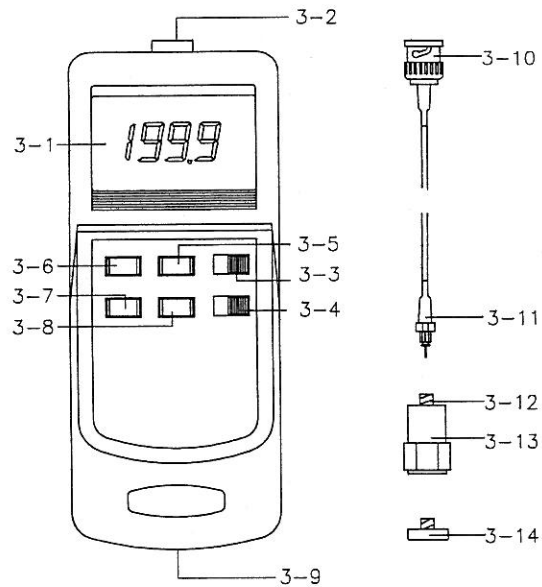


Fig. 1

- |                                  |                                       |
|----------------------------------|---------------------------------------|
| 3-1 Display                      | 3-9 Battery compartment /cover        |
| 3-2 BNC socket of meter          | 3-10 BNC plug of cable                |
| 3-3 RMS/PEAK switch              | 3-11 Mini plug of cable               |
| 3-4 Acceleration/Velocity switch | 3-12 Input socket of vibration sensor |
| 3-5 Data hold button             | 3-13 Vibration sensor                 |
| 3-6 Power button                 | 3-14 Magnetic base                    |
| 3-7 RECORD button                |                                       |
| 3-8 RECALL button                |                                       |

### 4. MEASURING PROCEDURE

- 1) Plug in the " BNC plug of cable " ( 3-10, Fig. 1 ) to the " BNC socket of meter " ( 3-2, Fig. 1 ).
- 2) Plug in the " Mini plug of cable " ( 3-11, Fig. 1 ) to the " Input socket of vibration sensor " ( 3-12, Fig. 1 ).
- 3) For the acceleration measurement, select the " Acceleration/Velocity switch " ( 3-4, Fig. 1 ) to the " ACC. " position.  
For the velocity measurement, select the " Acceleration/Velocity switch " ( 3-4, Fig. 1 ) to the " VEL. " position.

*For general applications of industrial vibration monitoring, select " Velocity measurement " typically.*

- 4) Select the " RMS/PEAK switch " ( 3-3, Fig. 1 ) to the " RMS " position.
- 5) Power on the meter by pushing the " Power button " ( 3-6, Fig. 1 ) once.
- 6) If the surface material of measuring article is not the ferrous material, hold the vibration sensor by hand & touch the sensor to the surface of the measuring article, refer to the Fig. 2, page 6.

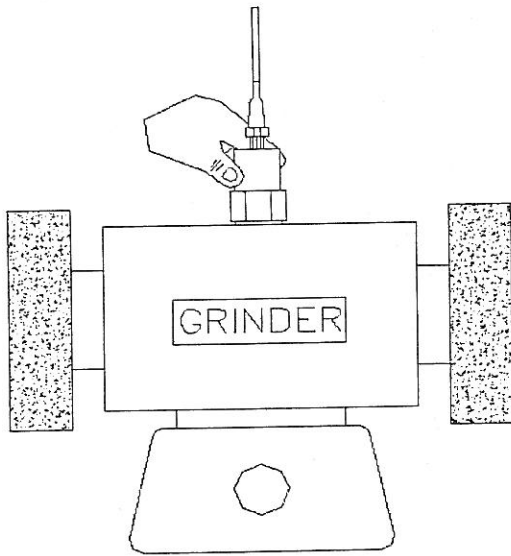


Fig. 2

8) If the surface material of measuring article is the ferrous material, connect " Vibration sensor " ( 3-13, Fig. 1 ) with the " Magnetic base " ( 3-14, Fig. 1 ), refer to Fig. 3, page 6. Put the whole unit ( Vibration sensor & Magnetic base ) to the surface of measuring article, refer to Fig. 4, page 7

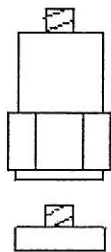


Fig. 3

6

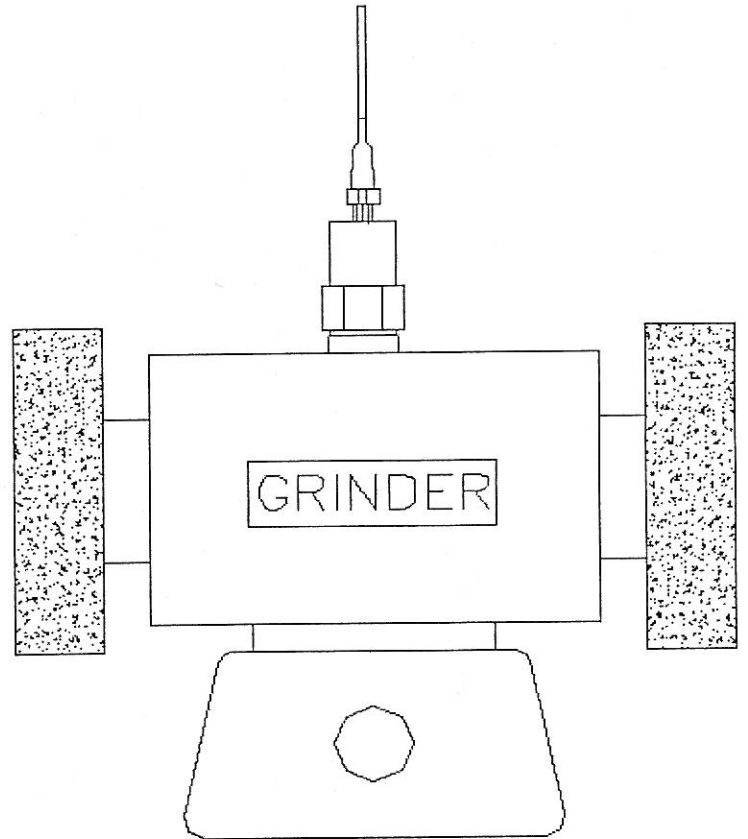


Fig. 4

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## 6. AUTO POWER OFF DISABLE

The meter is built the " Auto power shut off " to prolong battery life. If no function buttons be pushed for approx. 10 minutes, the power will be off automatically.

If the user intend to disable the " Auto Power off " function, following procedures should be taken. :

During the measurement, push the " Record Button " ( 3-7, Fig. 1 ) to execute the memory record function.

## 7. BATTERY REPLACEMENT

- 1) When the left corner of LCD display show " LBT ", it is necessary to replace the battery. However, in-spec measurement may still be made for several hours after low battery indicator appears.
- 2) Loose the screw from the battery cover, then open the " Battery Cover " ( 3-9, Fig. 1 ) away from the instrument and remove the battery.
- 3) Install a 9 V battery ( Alkaline or heavy duty ) and replace the cover.

## 8. CLASSIFICATION RANGES

For the valuation of machines and equipment in the ISO 2372 and VDI 2056, four different kinds of machine groups with four classification ranges and their limits for vibration severity ( mm/s ) are determined.

The classifications for each machine group are specified as follows :

**Small machines, especially production electrical motors of up to 15 KW ( Group K )**

Good	0 to 0.71 mm/s
Acceptable	0.72 to 1.80 mm/s
Still permissible	1.81 to 4.5 mm/s
Dangerous	> 4.5 mm/s

**Medium sized machines, especially electrical motors with 15 up to 75 KW output, without special foundations ( Group M )**

Good	0 to 1.12 mm/s
Acceptable	1.13 to 2.80 mm/s
Still permissible	2.81 to 7.1 mm/s
Dangerous	> 7.1 mm/s

**Large machines on heavy foundations ( Group G )**

Good	0 to 1.80 mm/s
Acceptable	1.81 to 4.50 mm/s
Still permissible	4.51 to 11.2 mm/s
Dangerous	> 11.2 mm/s

**Largest machines and turbo machines with a special foundations ( Group T ).**

Good	0 to 2.80 mm/s
Acceptable	2.81 to 7.10 mm/s
Still permissible	7.11 to 18.0 mm/s
Dangerous	> 18 mm/s

**9. SENSITIVITY RELATIVE to the reference sensitivity at 80 Hz , according ISO 2954**

Frequency Hz	Relative sensitivity		
	Normal value	Minimum value	Maximum value
10 Hz	1.0	0.8	1.1
20 Hz	1.0	0.9	1.1
40 Hz	1.0	0.9	1.1
80 Hz	1.0	1.0	1.0
160 Hz	1.0	0.9	1.1
500 Hz	1.0	0.9	1.1
1000 Hz	1.0	0.8	1.1

Table 1